

# Influence of filler and/or ZnO-coating on the physical properties of Poly(lactic acid)/TiO<sub>2</sub> bionanocomposites

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Poly(lactic acid) (PLA) has been extensively employed as an alternative to traditional petroleum-based polymers in a wide range of applications [1-3]. Implementation of bionanocomposites, exploiting PLA as the matrix and a variety of organic or inorganic materials as nanofillers, results in the enhancement of the polymer physical properties [4]. Among the wide family of nanofillers, titanium dioxide (TiO<sub>2</sub>), an inert and low-cost inorganic nanoinclusion, is an excellent candidate for the production of such nanocomposite systems [5]. In this work, PLA/TiO<sub>2</sub> bionanocomposites were prepared via twin-screw extrusion, in a wide range of filler content (1, 3, 5, 7 and 10 wt%), and were hot-pressed and quenched in liquid nitrogen, forming amorphous films. Scanning Electron Microscopy studies revealed good dispersion of the nanoparticles within the polymer matrix. Both the glass transition and the melting behavior appear rather independent on the addition of TiO<sub>2</sub> content, while the cold crystallization is strongly affected, as revealed by Differential Scanning Calorimetry. A mild improvement of the thermal stability of nanocomposites upon increasing filler content was obtained through Thermogravimetric Analysis. Water Vapor Transmission studies indicate a small decrease of Water Vapor Transmission Rate (WVTR) with increasing TiO<sub>2</sub> content. Contact angle and surface energy measurements suggest that the wettability of the bionanocomposites remains unaffected. Finally, Zinc oxide (ZnO), a material with antibacterial properties [6], was deposited via Atomic Layer Deposition onto the amorphous samples. The barrier and surface properties of the coated specimens were studied and evaluated in comparison to the uncoated ones.

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